

規格承認書

PECIFICATION FOR APPROVAL

客戶

CUSTOMER : 立創 (0.5-1.0W 通用)

項目

ITEM : 贴片塑壳内磁喇叭

型號

TYPE : GSPK1304S-8R0.5W

描述

DESCRIPTION : 13*13*4.0mm 8ohm 0.5~1.0W S.P.L: 88dB+/- 3dB

客戶料號

CUSTOMER NO. :

規格書號

SPECIFICATION NO.:

版本

EDITION NO. : V1.0

日期

DATE : 2021-10-14

客戶承認

CUSTOMER CONFIRM AND SIGN

檢查 TESTED BY	審核 CHECKED BY	承認 APPROVED BY

東莞市贏海電子有限公司

DONGUAN INGHAIELECTRONICS CO.,LTD

製作 ISSUED BY	審查 CHECKED BY	確認 APPROVED BY
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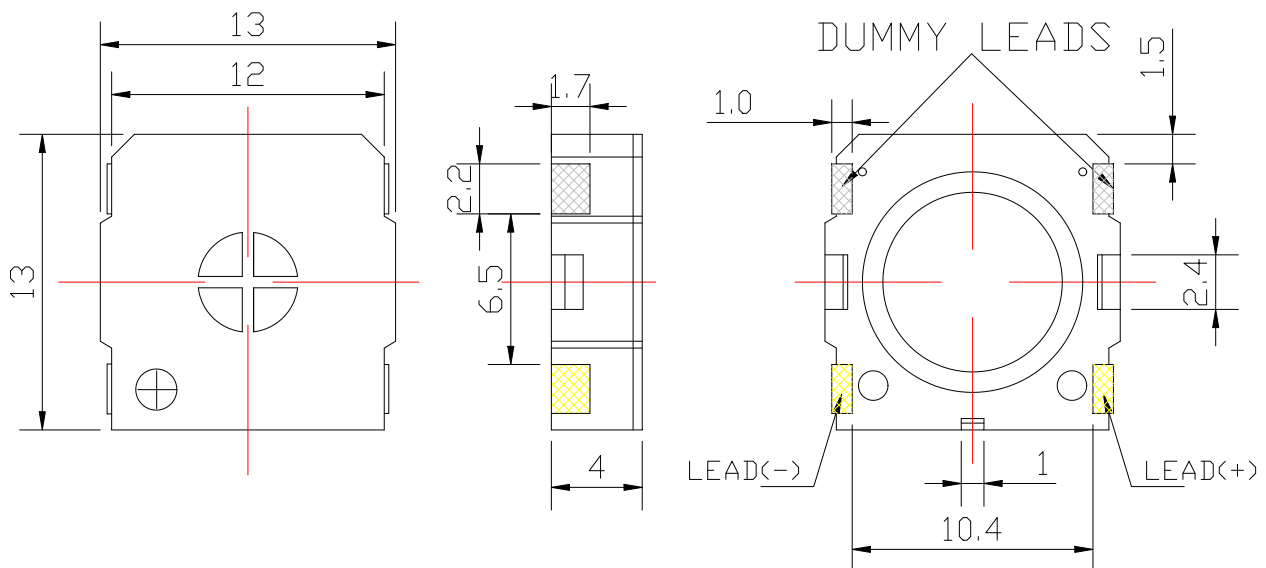
A. SCOPE

This specification applies speaker, **GSPK1304S-8R0.5W**

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Dimension	mm	13 x 13 x H4.0	See appearance drawing
2	Sound Pressure Level	dB	88±3dB	at 1.0,1.6, 2.0, 3.2KHz Average 0dB=20μPa Measurement is as shown in fig (2),Input: 2.0V=0.5W at 0.1m
3	Power Rating	W	0.5~1.0 MAX. 1.0	
4	Impedance	ohm	8±15%Ω	At 1.0KHz 1.0V
5	Resonance Frequency	Hz	850±20%	At 1.0V
6	Frequency Rang	Hz	Fo~20K	Output S.P.L. ±10dB
7	Buzze & Rattle			Must be free audible noise, From Fo~20K Hz frequency range, Input: 2.0V 0.5W
8	Distortion	%	20% Max.	At 1kHz, 0.5W
9	Housing Material		LCP(Black) PIN(Plating Au)	
10	Leading Pin		SMD Type	
11	Weight (MAX)	gram	1.1	
12	Operating Temperature	°C	-40~ +85	
13	Storage Temperature	°C	-50 ~ +95	
14	Environmental Protection Regulation		RoHS	

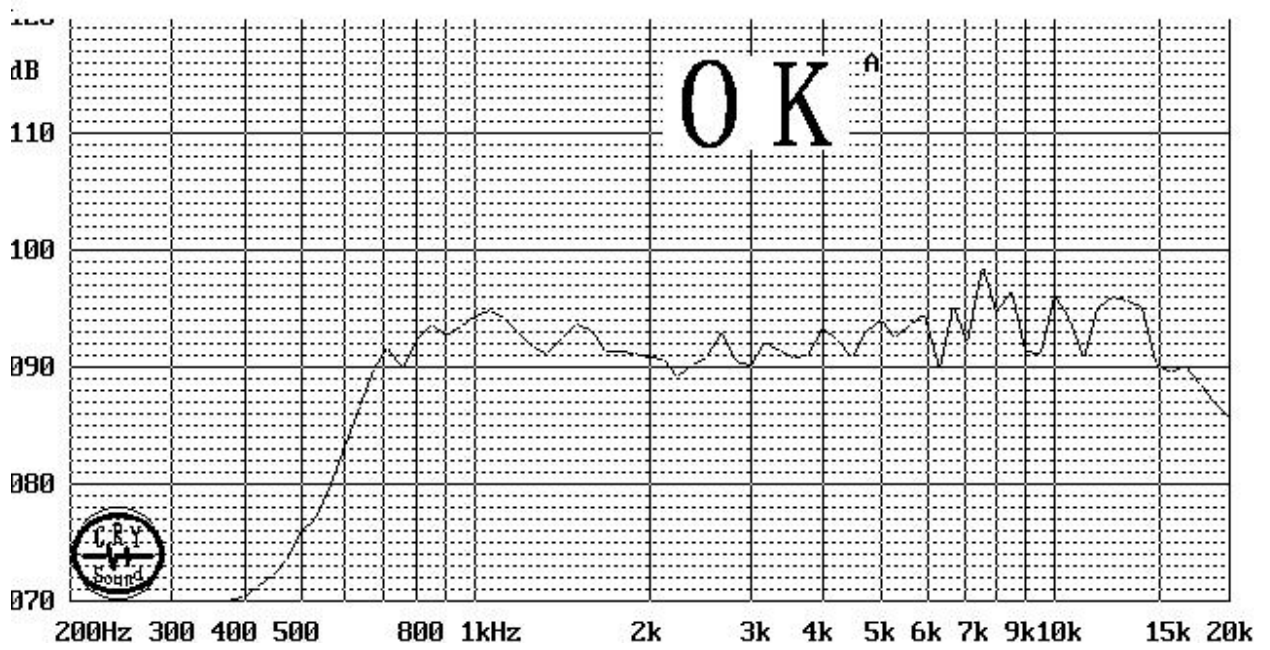
C. APPEARANCE DRAWING



Tol : ± 0.5

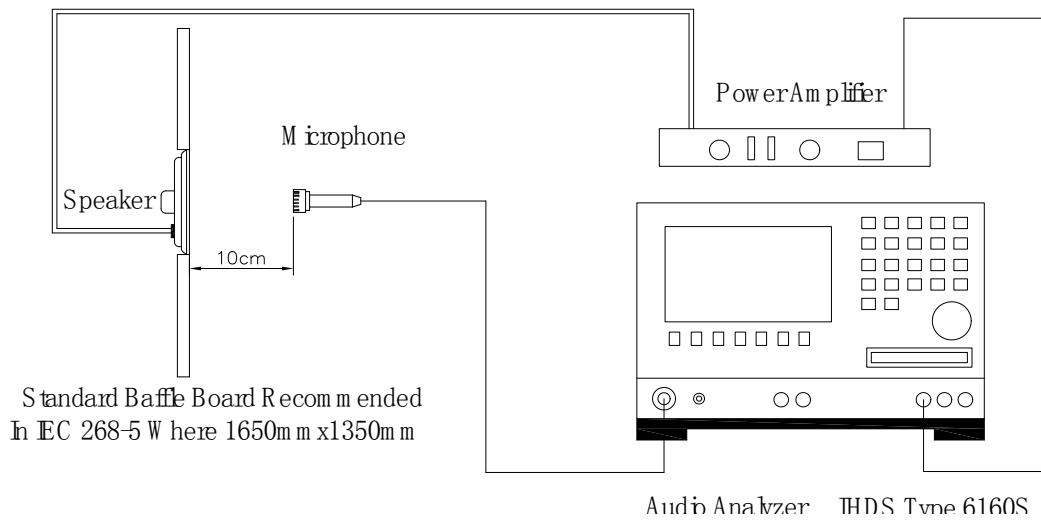
Unit: mm

D. Frequency Response



E. Electrical And Acoustical Measuring Condition

Standard test condition of speaker



F. RELIABILITY TEST

No.	Item	Test condition	Evaluation standard
1	Solderability (Spring Contact excepted)	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+270\pm 5^{\circ}\text{C}$ for 3 ± 1 seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
2	Soldering Heat Resistance (Spring Contact excepted)	Lead terminal are immersed up to 1.5mm from sounder's body in solder bath of $+260\pm 5^{\circ}\text{C}$ for 3 ± 1 seconds.	No interference in operation
3	Terminal Pull Strength	(1) Spring Contact: Applied 3N (0.306kg) load to the Spring Contact for 30 sec. (2) Terminal : Applied 9.8N (1.0kg) load to the Terminal for 30 sec.	No damage and cutting off
4	Vibration Test	Speaker shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours.	
5	Drop Test	Drop the speakers contained in normal box onto the board 40mm thick 10 times from the height of 75cm	

G. ENVIRONMENTAL TEST

No.	Item	Test conditions	Evaluation standard
1	High temp. Test	After being placed in a chamber at +85°C for 240 hours	Being placed for 6 hours at +25°C, speaker shall be measured. No obstacle to be harmful to normal operation; damages, cracks, rusts, etc. Should not be audible at 2.0V sine wave between Fo~20KHz. Fo should meet initial one. S.P.L. deviation of unit should be within ±3dB
2	Low temp. Test	After being placed in a chamber at -40°C for 240 hours.	
3	Humidity test	After being placed in a chamber at +40°C and 95±5%RH relative humidity for 240 hours.	
4	Temp. cycle test	The part shall be subjected to 5 cycles. One cycle shall be consist of: <p style="text-align: center;"> $+85^{\circ}\text{C}$ $+25^{\circ}\text{C}$ -40°C 2hrs 0.5hrs 1hrs 0.5hrs 2hrs 6hrs </p>	

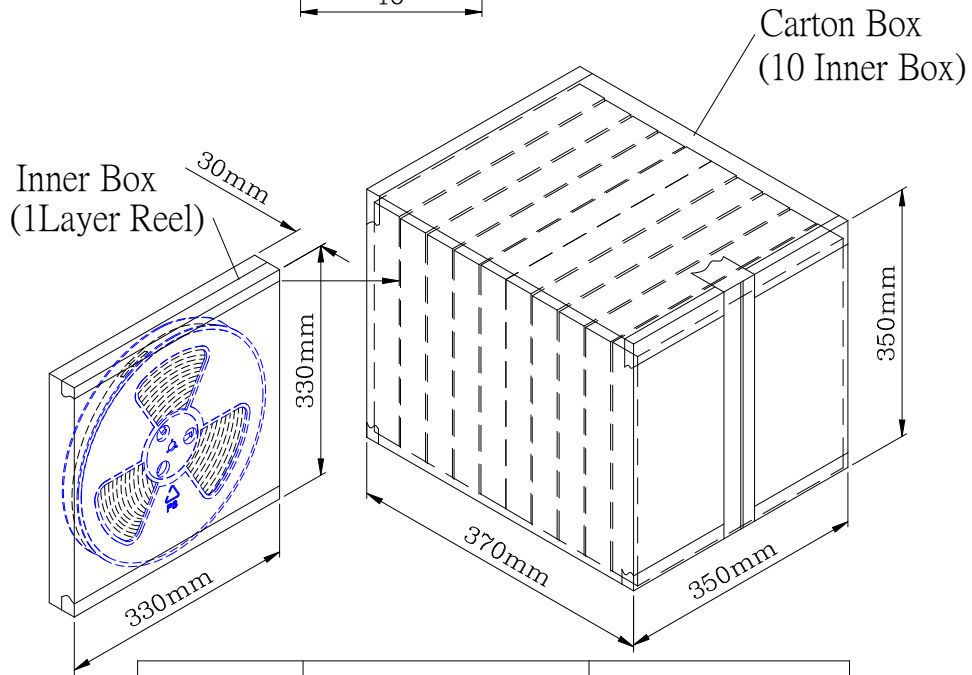
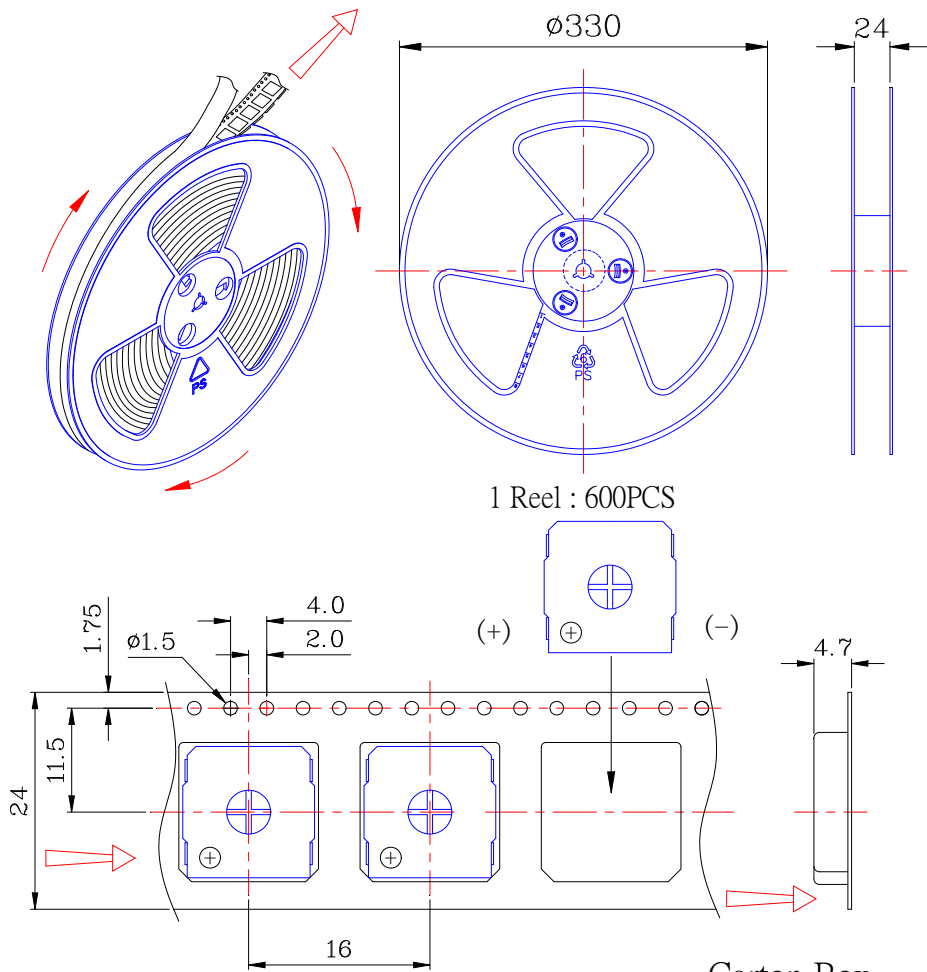
H. RELIABILITY TEST

No.	Item	Test conditions	Evaluation standard
1	Load test	0.5W white noise is applied for 24 hours, at room temp.	Being placed for 1 hours at +25°C, receiver shall be measured. No obstacle to be harmful to normal operation; damages, cracks, rusts, etc. Should not be audible at 2.0V sine wave between Fo~20KHz. S.P.L. deviation of unit should be within ±3dB

TEST CONDITION.

Standard Test Condition	:	a) Temperature : +5 ~ +35°C	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般测试条件	:	a) 温度 : +5 ~ +35°C	b) 湿度 : 45-85%	c) 气压 : 860-1060mbar
Judgment Test Condition	:	a) Temperature : +25 ± 2°C	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
争议时测试条件	:	a) 温度 : +25 ± 2°C	b) 湿度 : 60-70%	c) 气压 : 860-1060mbar

I. PACKING STANDARD



Inner Box	330mmx330mmx30mm	1x600PCS=600PCS
Carton Box	350mmx350mmx370mm	10x600PCS=6,000PCS